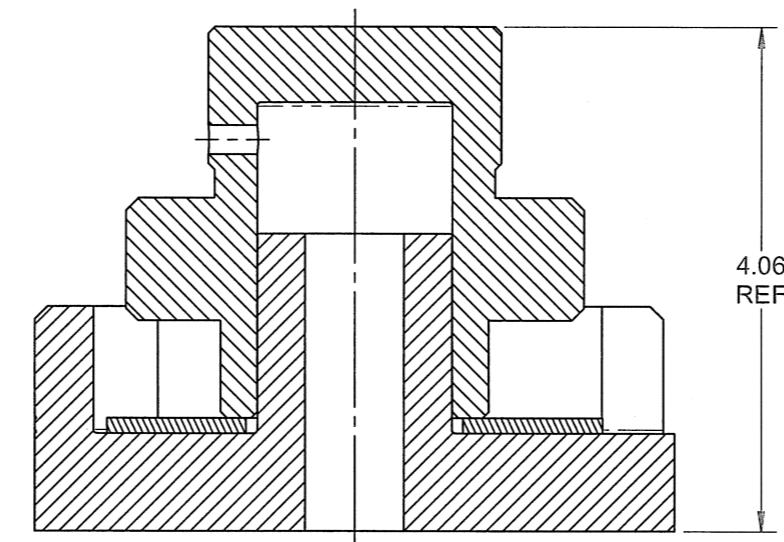
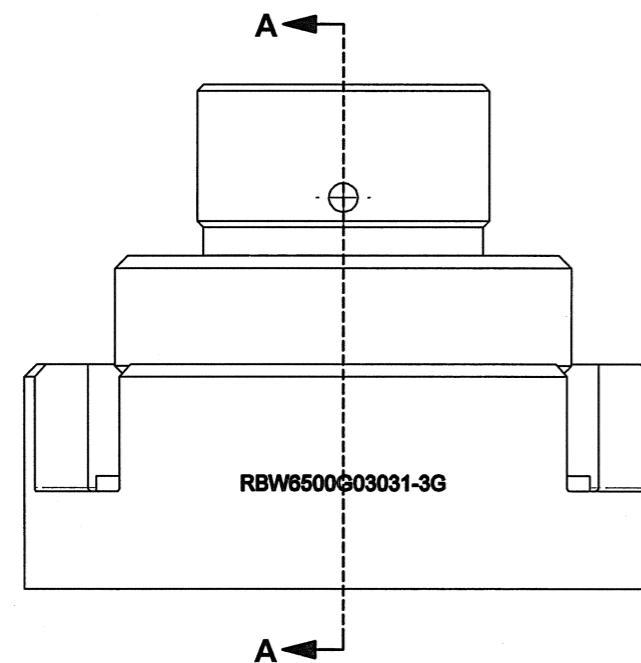
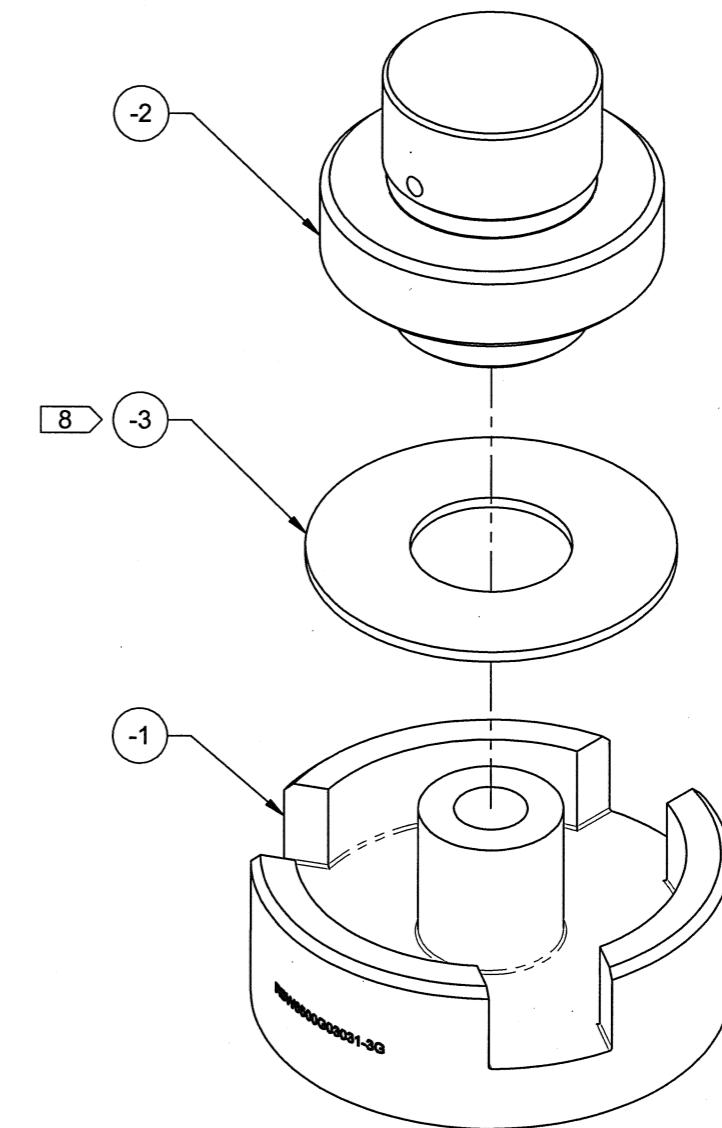


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6500G03031-3G-1	SUPPORT
-2	1	RBW6500G03031-3G-2	PRESS
-3	1	RBW6500G03031-3G-3	PROTECTION

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**SECTION A-A****RBW6500G03031-3G BEARING REMOVAL TOOL**

9

**NOTES:**

1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ASSEMBLE AS SHOWN

8) ASSEMBLE ITEM -3 ADHESIVE SIDE ON ITEM -1 AS SHOWN, AND CUT EXCESS IF NECESSARY

9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-786	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ZF	REV. A	
MFG. APPR.	FK	SHEET 1 OF 4	
APPROVED	VJ	SCALE	
DATE 2019-07-02		NTS	
TOOL PART # RBW6500G03031-3G			
TITLE BEARING REMOVAL TOOL			
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WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

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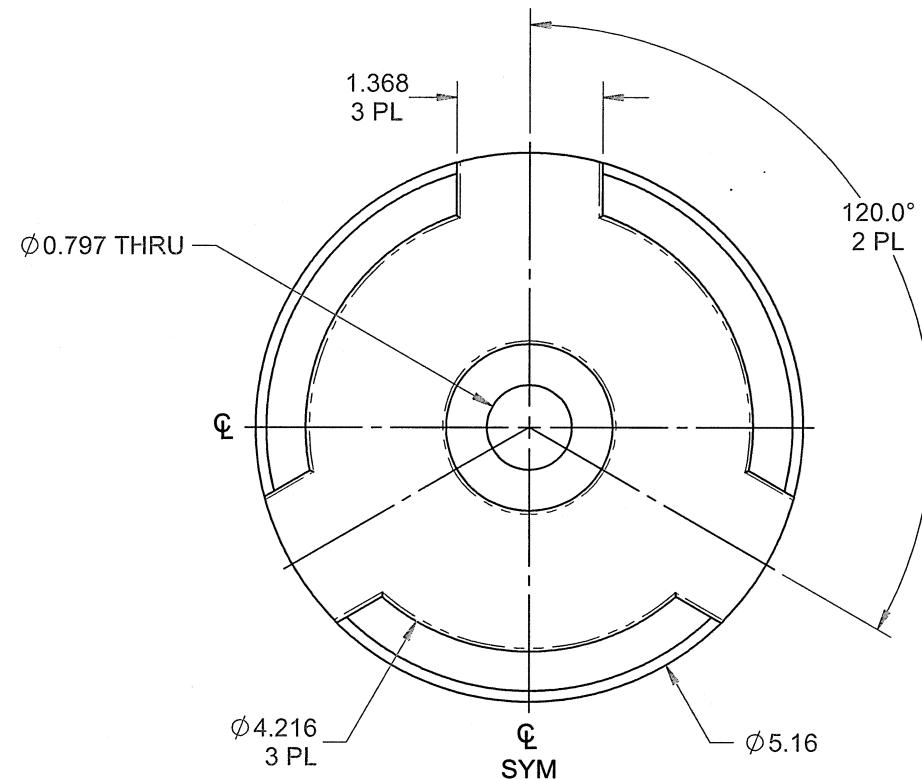
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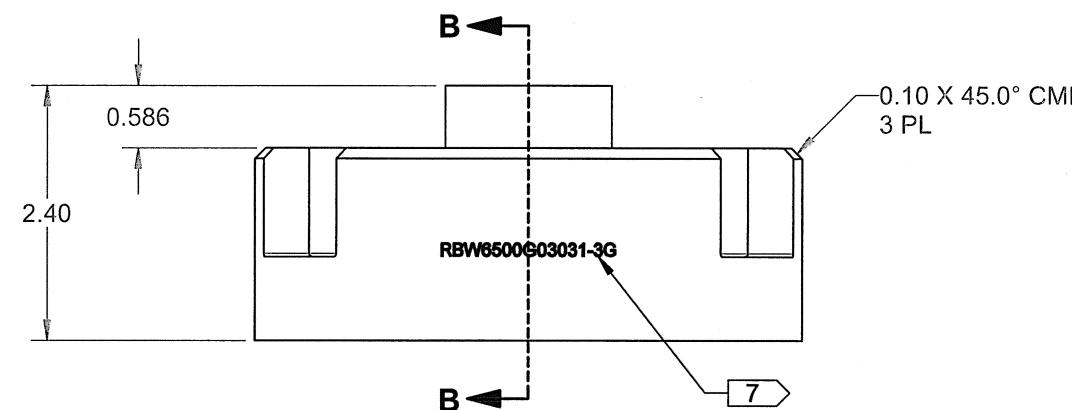
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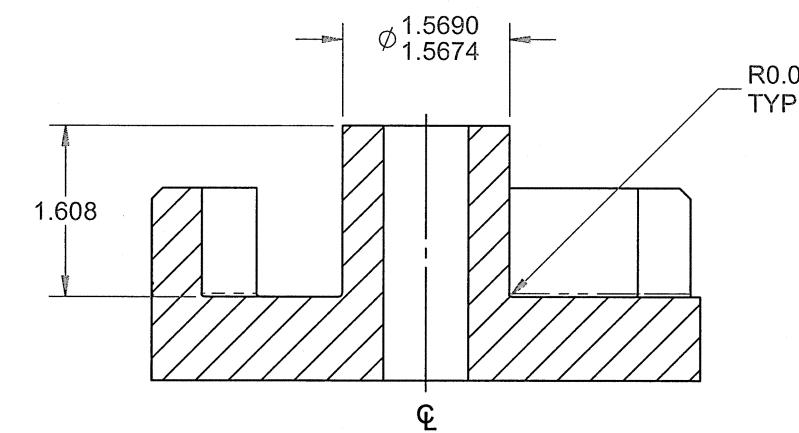
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**SECTION B-B****RBW6500G03031-3G-1 SUPPORT****NOTES:**

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES:  $X.X = +/- 0.1"$  /  $+/- 1^\circ$   
 $X.XX = +/- 0.01"$  /  $+/- 0.5^\circ$   
 $X.XXX = +/- 0.005"$  /  $+/- 0.1^\circ$   
 $X.XXXX = +/- 0.0005"$  /  $+/- 0.05^\circ$   
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $+/- 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RBW6500G03031-3G", AS SHOWN

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ZF	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6500G03031-3G	SHEET 2 OF 4
APPROVED	WF	TITLE	
DATE 2019-07-02		SCALE	NTS
BEARING REMOVAL TOOL			

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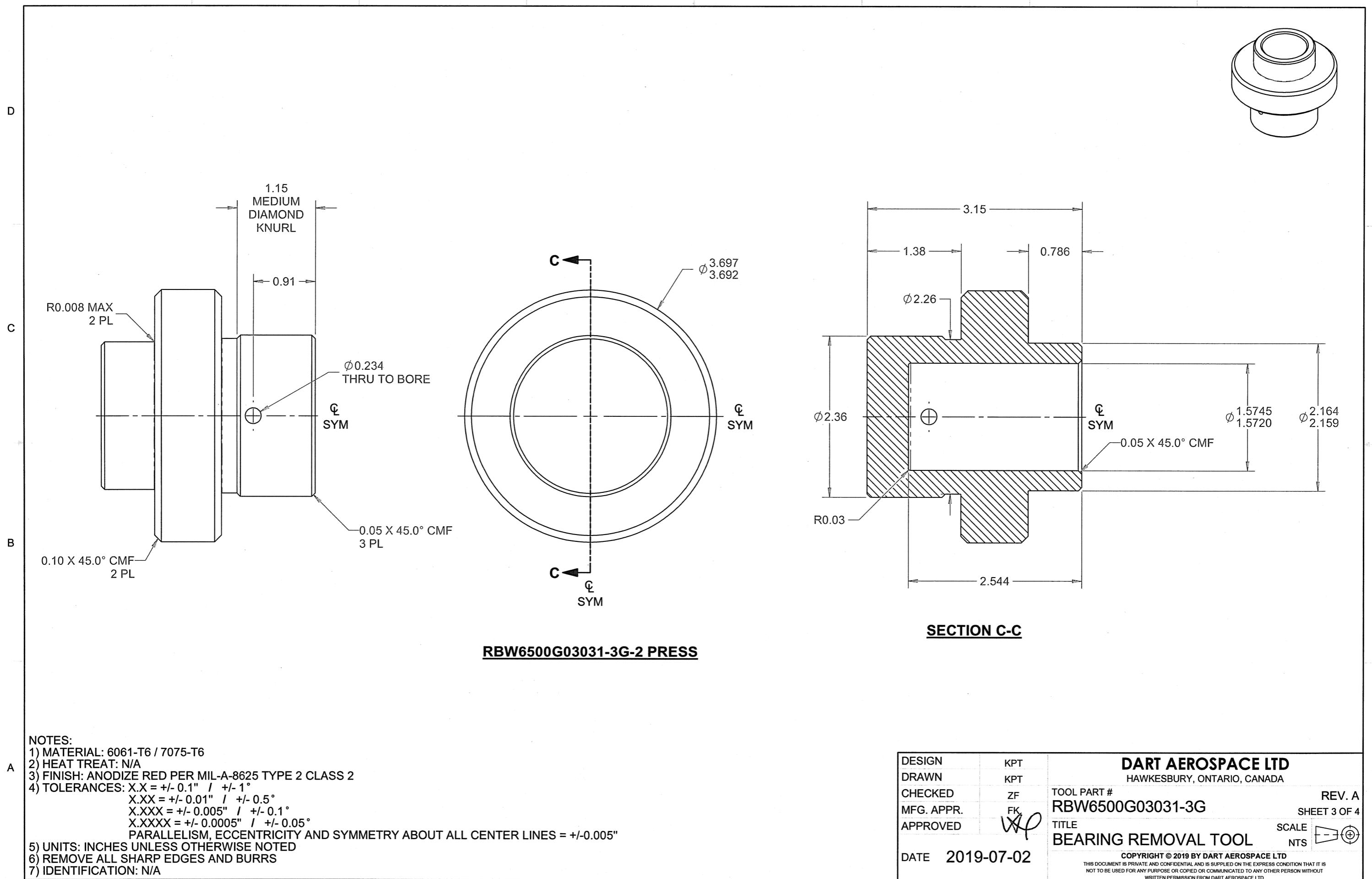
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DESIGN DRAWN	KPT KPT	<b>DART AEROSPACE LTD</b>	
CHECKED	ZF	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	FK	TOOL PART #	REV. A
APPROVED	WF	RBW6500G03031-3G	SHEET 3 OF 4
DATE 2019-07-02		TITLE BEARING REMOVAL TOOL	

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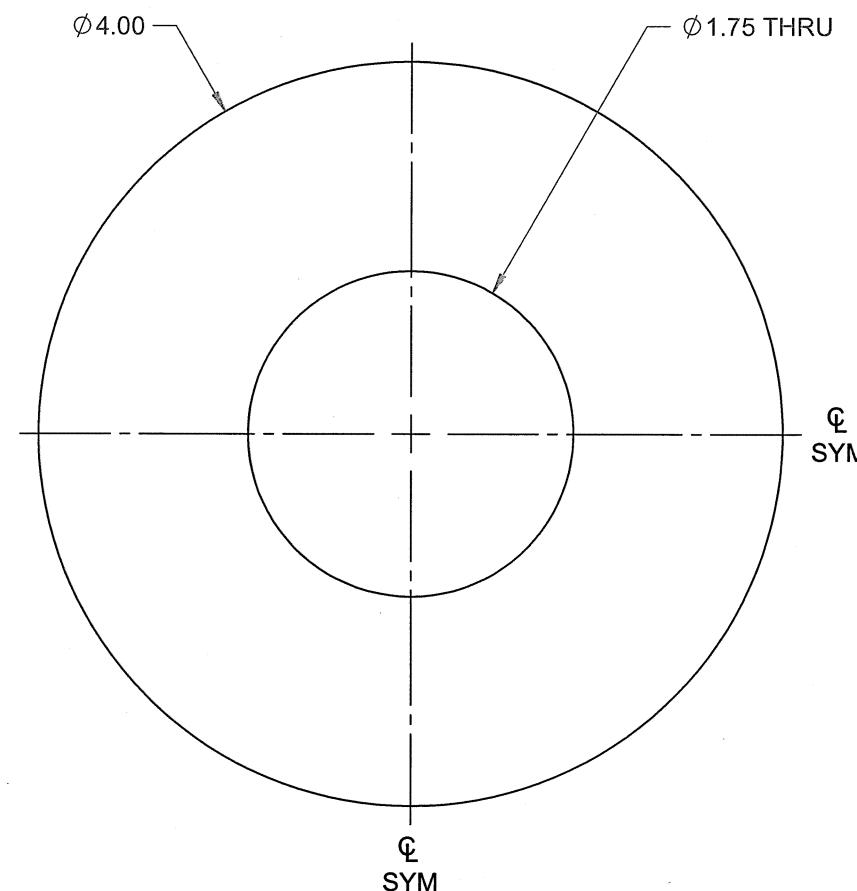
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**RBW6500G03031-3G-3 PROTECTION**

**NOTES:**

- 1) MATERIAL: McMaster#1374N15 OR EQUIV. (NEOPRENE RUBBER SHEET 60A DUROMETER 1/8" THK.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ZF	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6500G03031-3G	SHEET 4 OF 4
APPROVED	<i>VJ</i>	TITLE	SCALE
		BEARING REMOVAL TOOL	NTS
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DATE 2019-07-02

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